



Safe Operating Procedure #02 – Gantry Crane Operation

	Activities	Procedures	Hazards/Risks	Controls
1	Check crane controls	Carry out visual tests	Crane is not functioning properly	<p>Visually check ropes, sheaves, chains, grippers, hooks and latches, and shackles to ensure those chosen have been inspected and tagged or marked as ok in the Lifting Register.</p> <p>All steel slings are checked by outside specialists and tagged every 6 months. No inspection tag from the last 6 months – no use.</p> <p>Synthetic slings must not show signs of having been stored near chemicals.</p> <p>Items that are tagged out are not to be used. Report to the Supervisor if they are not already aware.</p> <p>Tags or stamping or sewn-in labels should show ID No. and WLL.</p> <p>Test all crane actions and fill out the logbook as you go along to make sure all items have been covered. If there are any problems, do not proceed until Supervisor instructs you to.</p> <p>The Supervisor must confer with Managing Director if a crane or slings or associated lifting gear appear to be faulty. Faults must be documented in Works Diary and items quarantined and repairs or replacements are to be arranged.</p>
2	Confirm Safe Work Load of crane	Estimate weight to be loaded and ensure that this is within Safe Work Load (SWL or WLL) of crane and slings' capability	Crane failure or sling damage or loss of load	Estimate weight of load and proceed only when load is within capability of the crane's slings and lifting capacity (as shown on tag WLL or SWL).



Safe Operating Procedure #02 – Gantry Crane Operation

		Use of two cranes for a tandem lift		This is not advisable. In the event that a load such as a beam needs to be lifted using two cranes in tandem, the weight of the load must be within the load limit (SLL) capacity of EACH crane. Note Demag operating instructions specify that a single machine is not designed for work in tandem with another.
3	Sling load	<p>Insert sling “around load”</p> <p>Movement of slings or slung load causes person slinging to fall or be crushed if standing on truck platform</p> <p>Distraction causes injury</p>	<p>Load moves or rolls during slinging causing manual handling strain or injury or pinching of body parts.</p> <p>Movement of slings or slung load causes person slinging to fall or be crushed if standing on truck platform</p> <p>Distraction causes injury</p>	<p>Ensure adequate clearance between body and load being slung, wear leather gloves and keep hands clear. Avoid trying to move the load manually.</p> <p>Use protective pads on the sharp edges of loads to protect chains against wear. Ensure sling is not twisted so that it jolts on movement.</p> <p>Place hook over the load's centre of gravity and position the hook at a suitable height to connect the lifting gear safely. Ensure eye of sling fits freely over the hook.</p> <p>When rotating a load that is on a trestle, ensure that the hook is placed on the correct side, which is opposite to the direction where the load is going</p> <p>Ensure that the shortener is placed above the load so that they do not come into contact, which could result in the load rotating unintentionally</p> <p>If standing on truck platform, ensure that you have a path to escape should the slings force you to move.</p> <p>Do not use mobile phones during this activity.</p>



Safe Operating Procedure #02 – Gantry Crane Operation

4	Clearing the pathway	Check that path of load travel is clear and safe	Trips or slips on oily surfaces or surfaces with shot. Head injuries.	Ensure any grease, oil or shot is removed from the intended path of travel and that no obstacles are present and lighting is adequate. Operator and receiver to wear hard hat during operations.
5	Ensure recipient is ready to receive load	Check with eye/verbal contact that receiver is ready to receive the load	Recipient unaware of load approaching, causing load to strike other materials or persons	Ensure receiver is concentrating on receiving the load e.g. not distracted and in clear sight.
6	Move and transfer load	Operate crane to transfer the load	Wrong controls activated causing injury Load or slings cause injury to yourself or other people Load slips away out of sling or chains become damaged Load moves through noisy areas or areas where others are working e.g. welders – causing load or other items to strike the operator, other people or materials	Always test the controls in short bursts. Wear head protection. Do not transfer a load over the head of another person or yourself. If required to go through an area where a person is standing, call out to the individual so they are aware you are coming and wait for them to move out of the way before moving the load through the area. Ensure sling is balanced and load is centrally placed and tighten chains before lifting. Alert the receiver that the load is coming. Ensure all others are wearing high visibility clothing and are made aware of proposed crane operation and stand clear of pathway. When handling loads that are approaching maximum capacity, test the brake by lifting the load just off the ground. Whenever possible, keep a safe distance from the load.



Safe Operating Procedure #02 – Gantry Crane Operation

			Damage to crane or slings	<p>Do not reverse before the crane comes to a stop first.</p> <p>If possible, ensure that the load is not shaking while in the air before continuing to transport it.</p> <p>Ensure that the load is a clear distance away from stacked steel and people, including yourself. If possible, stand clear of any steel that could potentially be knocked over by the load.</p> <p>Do not leave loads suspended without supervision.</p> <p>Do not pull or drag suspended loads at an angle</p> <p>Take care to avoid slamming the load and especially the sling, against other surfaces that can result in sling damage</p>
7	Place Load	Lower and place load	Obstructions at unloading point Unstable stack Hook and pendant handing down	<p>Make sure placement area is clear</p> <p>Stack load level and ensure that it cannot roll</p> <p>Ensure that load is not placed in such a manner that may allow it to fall or tip after slings have been removed. That is, the main shaft of the steel should be sitting on the trestle or timber underneath. Loads should not be placed and left sitting on steel plates that may be welded to the steel shaft (see diagram).</p> <p>When placing a steel member on the ground, ensure that timbers are placed underneath the steel member. Thus, when the load needs to be picked up again, the sling can be placed around the load, rather than trying to pick it up with the chain hooks only (see diagram on back).</p>



Safe Operating Procedure #02 – Gantry Crane Operation

			Falling from heights when adding or removing steel from a stack.	Make sure timber or steel supports are strong enough to carry the weight of the load. If there is the possibility of the steel eventually being more than 2 metres high, then steel SHS sections should be used to stack the bottom few rows of steel because using timber may be insufficient in strength and break. Make sure hook and pendant are clear above person's height When adding or removing any steel from stacks that are more than 2 metres high, a portable platform should be manoeuvred next to the stack in order to prevent any fall of more than 2 metres being possible. This also applies when loading or unloading any steel loads on the back of a trailer.
8	Unsling load	Undo sling to unsling loads	Load moves or rolls during unslinging causing manual handling strain or injury or pinching of body parts Pendant swings causing injury	Ensure adequate clearance between body and load being released from sling, wear leather gloves, avoid trying to move the load manually Ensure cable and pendant remain straight and do not swing, wear hard hat.
9	Unloading trucks/receiving loads & deliveries	Unloading trucks/receiving loads & deliveries	Falling steel members from truck resulting in crash injury or death	Ensure all loads are secured and stable Timber gluts and separators are in place Steel members are stacked neatly Nil loose steel members or components Sufficient spacing for slings or chains to pass rails



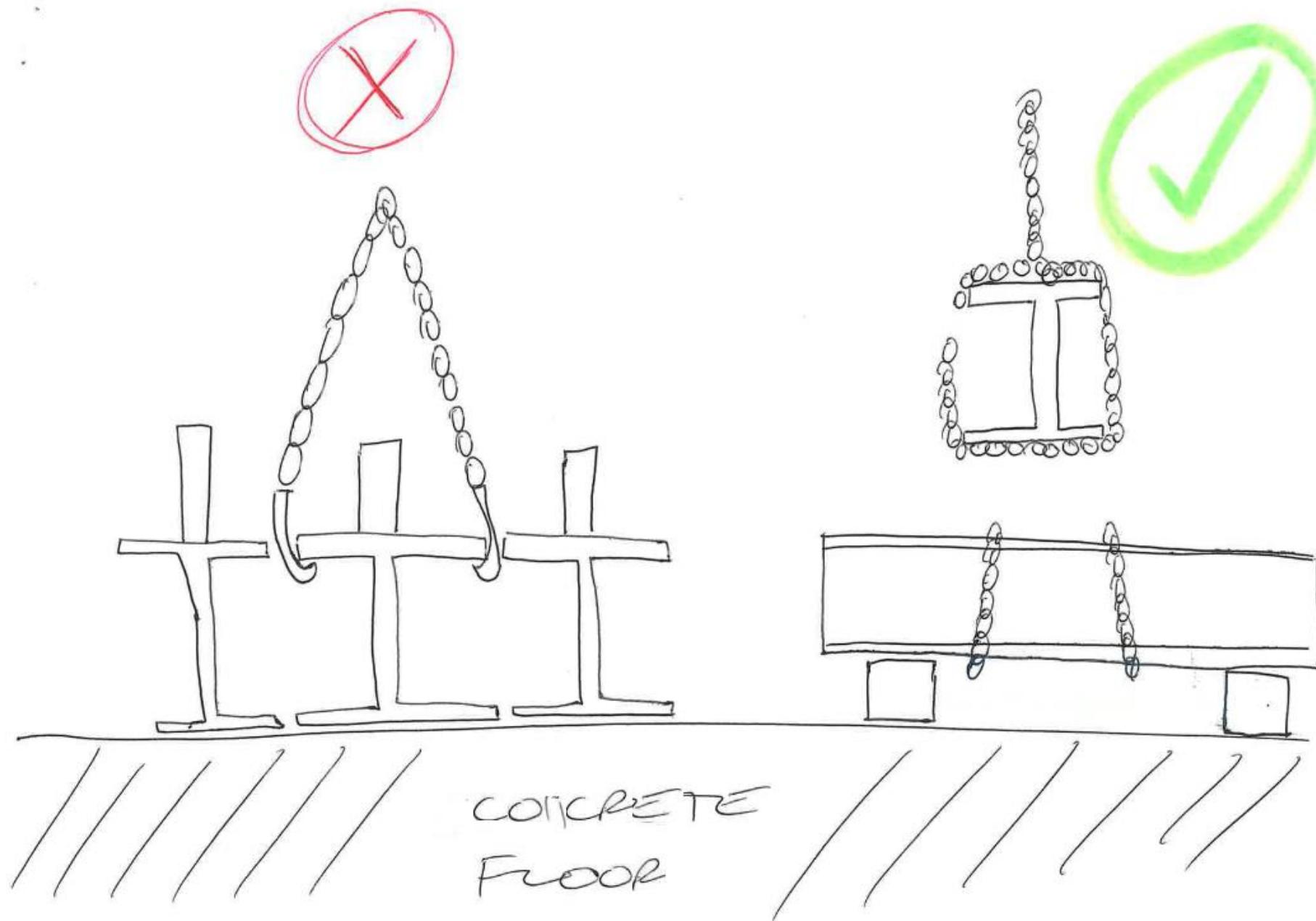
Safe Operating Procedure #02 – Gantry Crane Operation

				<p>Safety rails or other means of fall prevention in place</p> <p>People not involved in loading a truck are to remain a minimum of 3 metres away. Crane operator, dogman and spotters to ensure no workers enter this area.</p>
10	Store slings	Putting slings into storage	Damage to slings	Store sling suspended when not in use, ensuring that they are protected from the weather and in the case of synthetic slings, are away from any chemicals or corrosive substances.

- Personal Protective Equipment that must be used:

Leather gloves, safety footwear, high visibility vest/shirt, hard hat

Safe Operating Procedure #02 – Gantry Crane Operation





Safe Operating Procedure #02 – Gantry Crane Operation

This SOP has been developed in consultation with me and I agree to follow it and carry out tasks in a safe manner, reporting any problems to my immediate Supervisor.

Bundy Card	Name	Signature	Date



Safe Operating Procedure #02 – Gantry Crane Operation



Safe Operating Procedure #02 – Gantry Crane Operation



Safe Operating Procedure #02 – Gantry Crane Operation
